

# MINERAL SILICATE STAINS TO IMPROVE RAW CONCRETE APPEARANCE

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#### Agenda

- Exposed, raw concrete in building design
- When concrete is not perfect
- How concrete stains work
- Trial ensures precise aesthetic results
- Visual examples of stains in action
- Reference projects
- Questions

#### **Exposed Concrete Evolution**

#### 1950's use of concrete underwent fundamental change

 Design potential and sculptural qualities were openly explored in modernist and brutalist designs















#### **Exposed Raw Concrete Today**

- At its best, concrete relates a story
- Provides a view of the construction process
- Affords unique workmanship to be seen
- Architectural ideal: form follows function
- Thermal mass is efficient and sustainable







#### PIGMENTED MINERAL STAIN

WHERE TO USE

#### Challenges of Exposed Concrete

- Budget and concrete construction techniques can render exposed concrete aesthetically challenging
- Cast concrete color can be variable
- Needed repairs can mar concrete appearance







#### Resolving Exposed Concrete Challenges

- Align visual flaws without "covering up"
- Maintain structure and texture while consolidating weathered or weakened concrete
- Mineral matte, natural appearance
- Easy to apply on large scale
- U.V. stable and durable for decades
- Never "seal" concrete—allow it to breathe naturally

#### Decorating exposed concrete

- Mineral stains are ideal for adding color and contrast
- Leaves exposed concrete looking "raw"
- Protects concrete from weathering



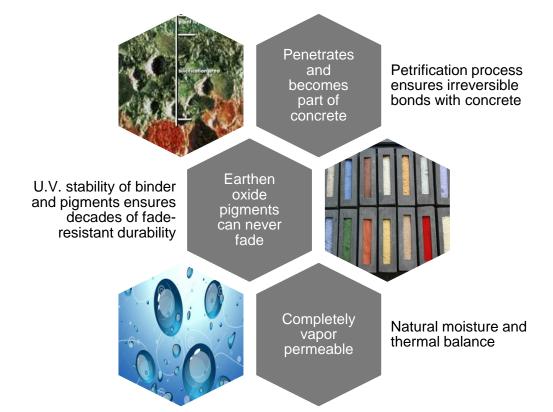




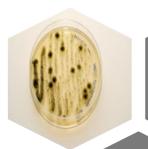
#### PIGMENTED MINERAL STAIN

**HOW IT WORKS** 

#### How Mineral Stains Work



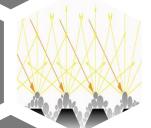
#### How Mineral Stains Work



Mold and algae growth is reduced Mineral surfaces dry very rapidly, resist condensation and high pH deters bio-growth

Mineral matrix refracts light to reduce thermal stress and makes surfaces appear naturally brighter

Light refraction creates luminous surfaces





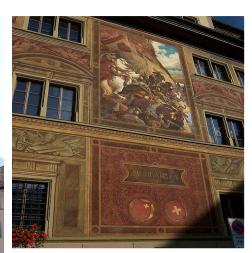
Safe and sustainable

100% Natural, won't burn and is part of the "rock cycle"

**Legendary Durability** 







#### PIGMENTED MINERAL STAIN

TRIAL ENSURES PERFECT COLOR AND TRANSPERANCY

#### Mock-ups Ensure Best Results

#### CONCRETAL® Pigmented Mineral Stain for Concrete

Appearance of same color stain from full color (opaque at left) to very translucent (at right)

Dilution Ratio 1:2	Dilution Ratio 1 : 4	Dilution Ratio 1:6	Dilution Ratio 1:8	Dilution Ratio 1 : 10	Dilution Ratio 1:12	Dilution Ratio 1:14
4						
	4					-/
		Untreated	Concrete			
						* 4
					,	
			1:2 1:4 1:6		1:2 1:4 1:6 1:8 1:10	1:2 1:4 1:6 1:8 1:10 1:12



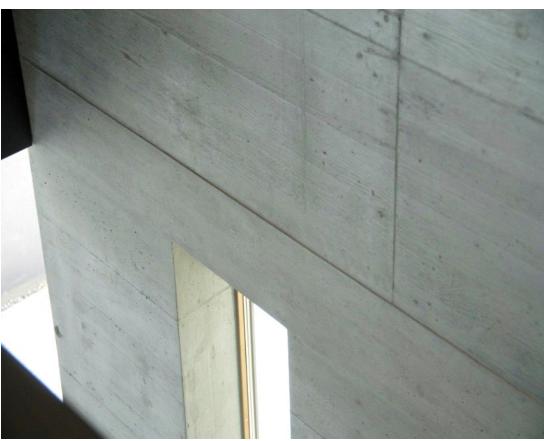








Before (above) and after application of Concretal stain (right)









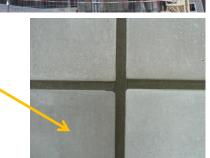


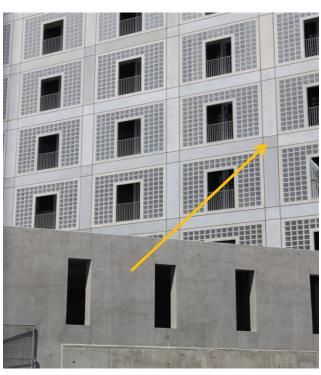




#### National Library, Stuttgart, Germany









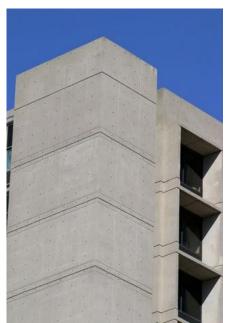




#### Hamilton House, Univ. of Pennsylvania











# CONCRETAL® PIGMENTED MINERAL STAIN

REFERENCE PROJECTS

#### Memorial Stadium Cal Berkeley



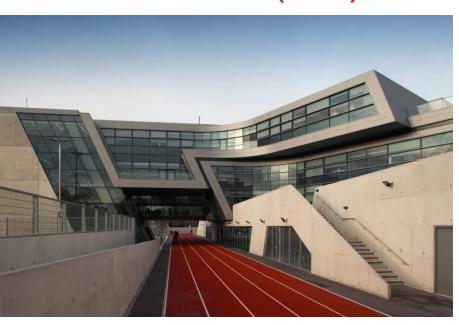
#### German Federal Chancellery Building



- New concrete construction, completed in 2001
- Required "whiter" appearance and blending of various shades of original concrete
- Concretal Lasur Pigmented Mineral Stain
- Architect: Schultes Frank Architekten
- Owner: German Federal Government



## Evelyn Grace Academy, Brixton, London (UK)



- New concrete construction, completed in 2010
- Required a more uniform appearance of exposed concrete
- Concretal Lasur Pigmented Mineral Stain
- Architect: Zaha Hadid Architects
- Owner: ARK Education and DCSF



## Lee Kong Chian Natural History Museum, Singapore New concrete construction, completed



- New concrete construction, completed in 2015
- Board formed concrete required deep tint color
- Concretal Lasur Pigmented Mineral Stain
- Architect: Mok Wei Wei
- Owner: National University of Singapore



#### **Future Projects**



